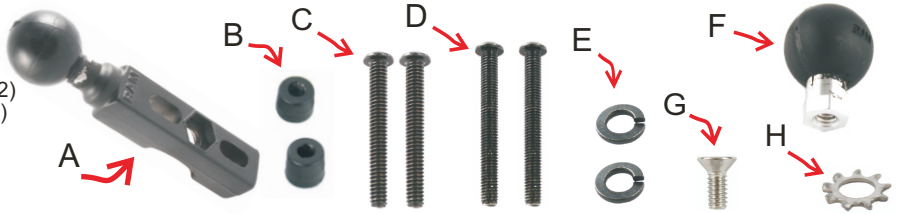


# RAM-B-309-2 ASSEMBLY INSTRUCTIONS

## Parts Index

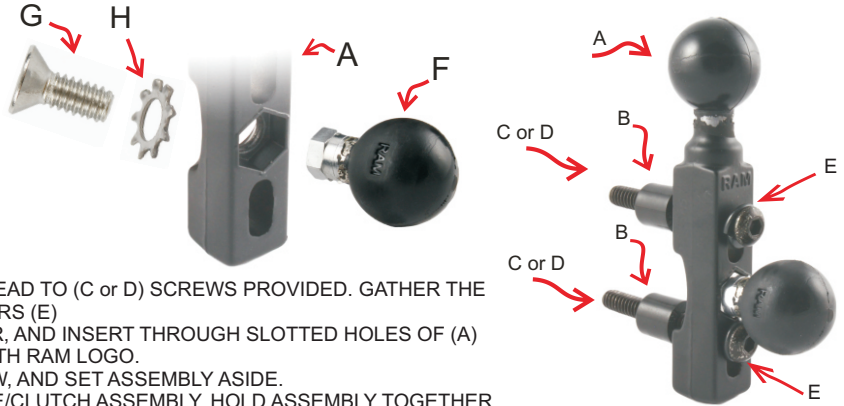
- A . MOTORCYCLE HANDLEBAR BASE (QTY. 1)
- B. 1/2" LONG NYLON SPACER (QTY. 2)
- C. 1/4"-20 2" BUT HD HEX DR STST MACH SCREW (QTY. 2)
- D. 6MM X 55MM BUT HD DR STST MACH SCREW (QTY. 2)
- E. 1/4" STST LOCK WASHER (QTY. 2)
- F. RAM 1" BALL WITH 1/4"-20 THREADED HOLE (QTY. 1)
- G. 1/4"-20 X 5/8" FLAT HEAD SCREW (QTY. 1)
- H. EXTERNAL TOOTH LOCK WASHER (QTY. 1)



LOCATE THE BRAKE/CLUTCH RESERVOIR ASSEMBLY ON YOUR MOTORCYCLE HANDLEBAR. YOU WILL SEE TWO SCREWS (DEPENDING ON YOUR MOTORCYCLE, THESE SCREWS MAY BE LOCATED BEHIND A PLASTIC OR METAL TRIM. REMOVE THIS TRIM TO EXPOSE SCREW HEADS.) BEFORE REMOVING SCREWS, MARK THE LOCATION OF THIS ASSEMBLY ON THE HANDLEBAR INCASE THERE IS A NEED TO REINSTALL IT FOR FUTURE USE.

## TO INSTALL ADDITIONAL RAM BALL

- \*INSERT (G) SCREW THROUGH (H) TOOTH LOCK WASHER.
- \*POSITION (F) RAM BALL INSIDE HEX HOLE OF (A) MOTORCYCLE BASE.
- \*THREAD (G) SCREW THROUGH (F) RAM BALL THREADING. TIGHTEN WITH SCREWDRIVER UNTIL (H) TOOTH LOCK WASHER BENDS WITH COUNTERSUNK HOLE BEHIND (A) HANDLEBAR BASE.



1. REMOVE ONE OF THE SCREWS AND COMPARE THE THREAD TO (C OR D) SCREWS PROVIDED. GATHER THE 2 MATCHING SCREWS, 2 SPACERS (B), AND 2 LOCK WASHERS (E)
  2. PASS EACH (C OR D) SCREW THROUGH (E) LOCK WASHER, AND INSERT THROUGH SLOTTED HOLES OF (A) HANDLEBAR BASE. SCREW HEADS SHOULD BE VISIBLE WITH RAM LOGO.
  3. POSITION (B) SPACERS OVER THREADS OF EACH SCREW, AND SET ASSEMBLY ASIDE.
  4. REMOVE FINAL SCREW HOLDING YOUR ORIGINAL BRAKE/CLUTCH ASSEMBLY. HOLD ASSEMBLY TOGETHER WHILE REMOVING TO AVOID LOSING COMPONENTS. SET ASIDE CLAMP AND FACTORY SCREWS.
- DEPENDING ON THE MOTORCYCLE, FACTORY CLAMP MAY NEED TO REMAIN IN PLACE TO ACCOMMODATE THE LENGTH OF SCREWS IN YOUR RAM MOUNT KIT.**
5. CAREFULLY PICK UP YOUR RAM MOUNT ASSEMBLY, AND BY HAND, THREAD RAM SCREWS INTO THREADED HOLES OF YOUR BRAKE/CLUTCH RESERVOIR ASSEMBLY.
  6. TIGHTEN SCREWS USING ALLEN WRENCH UNTIL RAM MOUNT IS SECURE.
  7. STORE ANY UNUSED COMPONENTS OR HARDWARE FOR POSSIBLE FUTURE USE.



RMR-INS-B-309-2